



TECH BULLETIN

037
09/84

Published regarding engineering changes and improvements

SUBJECT: Piston Assembly for Model 323, 333, 623

Both the Bac-Cup Piston Assembly and the Machined Piston Assembly perform equally well in most applications. However, in those situations where the inlet conditions are negative, and/or hi-temperature, the Machined Piston Assembly provides a smoother fluid suction.

To assure optimum performance in all applications, the Machined Piston Assembly will become a standard in all model 323, 333, and 623 pumps effective with serial numbers shown below.

Service kits and individual replacement parts will continue to be available for both Bac-Cups and Machined Piston Assemblies to handle your individual needs.

BAC-CUP

Model	Piston Kit	Cup Kit	Bac-Cup	Bac-Cup Ring	Bac-Cup Piston
323	30857	30858	43792	43788	43787
333	30842	30841	43719	43784	43717
623	30843	30822	43172	30543	30544

MACHINED

Model	Piston Kit	Cup Kit	Machined Piston Assembly	Effective Date
323	30992	30993	103741	4840101
333	30240	30239	28955	6840101
623	30219	30220	30340	7841101

CAT PUMPS
Technical Services Department

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