



# TECH BULLETIN

**068**  
8/94

*Published regarding engineering changes and improvements*

**SUBJECT: V-Packing Spacer and O-Ring Change for Model 3507**

For added corrosion resistance, we have changed the V-Packing Spacer from Nickel Aluminum Bronze to 316 Stainless Steel.

Additionally, we have changed the o-rings on the V-Packing Spacer and the Valve Seat from 70 durometer to 85 durometer.

The Valve Kit 34151 and Seal Kit 31037 will also be updated to include these changes.

<b>Description</b>	<b>Old P/N</b>	<b>Intermediate P/N (1/94)</b>	<b>New P/N (6/94)</b>
V-Packing Spacer	44078 NAB	45597 SS	46668 SS
O-Ring, Seat	23172 NBR-70D	26089 NBR-85D	26089 NBR-85D
O-Ring, Spacer	14200 NBR-70D	17622 NBR-85D	17622 NBR-85D

NAB=Nickel Aluminum Bronze NBR=Medium Nitrile (Buna-N) SS=316 Stainless Steel

**CAT PUMPS**  
Technical Services Department

**Rev. 08/99**