



# TECH BULLETIN

**030**  
**06/83**

*Published regarding engineering changes and improvements*

**SUBJECT: New Flanged Nut**

Effective with March 1, 1983 manufacturer dates, all Models 280, 323, 333, 390, 430 pumps come standard with the part number 101804 flanged nut (M8) used in fastening the discharge manifold.

This change was made to standardize parts with the Model 290 and to simplify the servicing of these pumps by eliminating the lockwasher.

Please update your records with this change.

**CAT PUMPS**  
Technical Services Department

**Rev. 10/90**